

## Circular Economy and Green Finance: An Interdisciplinary Pathway to Sustainable Business Models

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### Abstract

Environmental degradation, resource scarcity, and climate change are all burning issues of the global community that require re-evaluation of linear economic models. The circular economy (CE) is an opportunity to provide a regenerative option by decoupling economic growth and resource consumption through recycling, reuse, and extension of products lifecycle. At the same time, the so-called green finance has taken the form of a driver tool to direct sustainable investment and reduce the risk of environment-related innovations. The current article examines the interconnection between CE practices and green finance tools, suggesting the interdisciplinary direction of developing resilient and sustainable business models. Relying on empirical case studies and policy frameworks, the research defines the most visible financial mechanisms, which are green bonds, sustainability-linked loans, and ESG funds, as a means of transitioning to circularity. The intersection of circular principles and new financial models not only benefits the environment, but also returns economic and competitive benefits to companies. The paper ends with a policy-research-business partnership roadmap that would scale sustainable business models to be in line with the Sustainable Development Goals (SDGs).

### Keywords:

Circular Economy, Green Finance, Sustainable Business Models, Green Bonds, ESG Investments, Climate Risk, Resource Efficiency, Sustainability Policy, Financial Innovation

## I. INTRODUCTION

The last few years have seen the fast-tracking of the prioritization of sustainable development due to the growing rate of environmental degradation, the depletion of non-renewable natural

resources, and the growing number of climate-related financial risks. The traditional, linear model of economy, which is based on extraction, production, consumption and disposal, is now commonly accepted as ecologically and economically unsustainable. This has led to the development of the circular economy (CE), which has become a revolutionizing paradigm, focusing on efficient use of resources, minimized waste, and regenerative design. CE operationalizes the strategies of reuse, remanufacturing, recycling, and product-life extension by shifting the focus of attention away toward throughput maximization to long-term resilience. At the same time, the financial services industry is experiencing a green revolution, in the form of green bonds, sustainability-linked loans, climate-focused equity, and ESG (Environmental, Social, and Governance) investment strategies: the latter allocating capital towards projects that provide environmental benefits, reduce climate-related risks, and enable the shift to low-carbon and circular business models. The intersection between CE principles and green finance has opened up new possibilities in business innovation, especially in the resource-constrained context. However, the relationship between circular economy and green finance is still disintegrated in both literature and policymaking.



Figure 1: Sustainable Finance Disclosure Regulation (SFDR) [7]

Whereas many studies highlight the enabling potential of finance, less research has been conducted on how financial mechanisms can be strategically oriented towards circularity metrics, including material-flow analysis, lifecycle value retention or closed-loop performance, or how these complementary strategies can be scaled efficiently. The remaining interdisciplinary differences between environmental economics, corporate finance and industrial ecology have continued to limit the establishment of unified approaches towards the scaling of business models. The recent policy developments such as the EU Circular Economy Action Plan (2020) and the so-called “Sustainable Finance Disclosure Regulation (SFDR)” indicate that the institutional environment is ready to incorporate circularity into financial decision-making. Despite such developments, challenges like standardization of indicators, measurement of impact and the ability to overcome information asymmetries between financial institutions and circular business enterprises remain. Such tools as green taxonomies, sustainability indices, and blockchain-enabled supply-chain tracking are only partial solutions, though they need more cross-sectoral coordination to become effective. Greater coherence of

circular economy and green finance is thus needed to realise scalable, resilient and competitive sustainable business models. Through the combination of theoretical insights and empirical findings, the current paper discusses the operationalization of the principles of circularity in business ecosystems through financial innovations, as well as offers a conceptual framework that integrates environmental science, finance, and strategic management to benefit future generations of sustainability-oriented businesses.

## II. RELATED WORKS

CE has been defined as a central paradigm in the modern sustainability transitions and as an alternative to the conventional linear production consumption disposal pattern based on the focus on regeneration, material conservation, and resilience of systems. The recent research has added to this debate and highlighted closed-loop supply chains, “product-service systems (PSS)”, and industrial symbiosis, and showed their use in manufacturing, agriculture, and construction. Bressanelli et al. demonstrate how such digital platforms as IoT, blockchain, and AI are implemented into CE systems to strengthen traceability, track the performance of their lifecycle, and increase the transparency of supply-chains [1]. Although the pace of adoption is increasing, there are serious barriers to the implementation of CE. First of all, there are no common performance measures. Life Cycle Assessment (LCA) and the Material Circularity Indicator (MCI) are still commonly used, but the meanings of these metrics vary by sector and geography, which makes it difficult to compare [2]. Kirchherr et al. also point out such systemic barriers as policy fragmentation, high upfront costs, and low consumer awareness, particularly in low- and middle-income countries [3]. As a result, green finance is often suggested as a transformative tool of CE development. As stated, it is described as financial instruments that are used to direct capital towards environmentally beneficial projects, with its key instruments being green bonds, sustainability-linked loans, ESG-focused funds, and blended-finance vehicles [4]. The world green bond market has reached USD 1.5 trillion in cumulative issuance in the previous year’s 2021-2023 and is evidence of the demand of investors in climate-aligned assets in the sector [5]. Despite this development, most of the existing green financial instruments are too climate-specific, i.e., focused on climate mitigation, especially carbon emission reductions, rather than circularity objectives. Tanaka and Kameyama argue that existing sustainability-linked financing models rarely incorporate circular KPIs, like recyclability, waste reduction or resource productivity [6]. Other exogenous obstacles facing emerging economies are perceived risk to capital, low technical ability and lack of regulatory standards [7]. Researchers thus promote blended-finance models, in which concessional public capital is used to reduce risk in the private sector, and hybrid financial instruments in which risk, return and impact are balanced [8]. Haupt and Stocker claim that the combination of ESG integration and circular metrics can scale CE in capital-intensive industries including fashion, mining, and electronics [9].

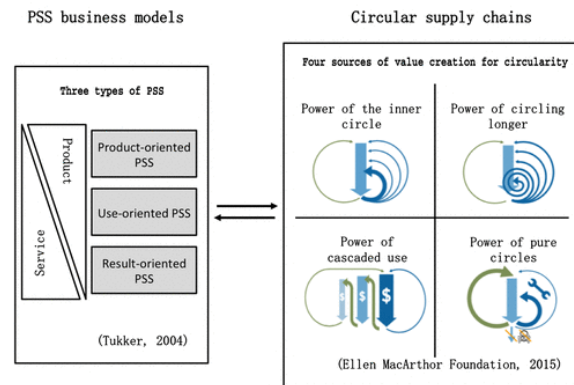


Figure 1: PSS [4]

The interdisciplinary research has recently gained more momentum on an integrated model that “connects circular economy (CE)” with green finance to innovate sustainable businesses. Kirby and O Donnell design financial instruments that are specifically designed to motivate circular effectiveness, including credit mechanisms based on reuse rates and interest rate reductions subject to waste reduction targets [17]. In this frame, a number of EU-aligned pilot projects have been looking at sustainability-linked bonds in the context of a circular textile industry, modular construction materials, and recycled packaging technologies [18]. Bocken et al. state that to achieve a corresponding financial level, CE should be integrated into corporate strategy and external reporting by means of the indicators, such as “material return on investment (MROI)”, closed-loop cycle efficiency, and recovery-adjusted net present value (NPV) [19]. At the same time, new tools are being designed, namely digital product passports and circularity assessment platforms, which would enable simultaneous monitoring and measurement of both environmental and economic performance [20]. Despite this advancement, there are still major barriers. Inconsistency between sustainability reporting frameworks (e.g., GRI, TCFD) and circular indicators, lack of familiarity with CE terminology by investors, and non-homogeneous taxonomy of the regulation are barriers to widespread implementation. The future academic plans should thus come up with multi-criteria assessment models that can align the risk-return financial models with the circular impact measurement.

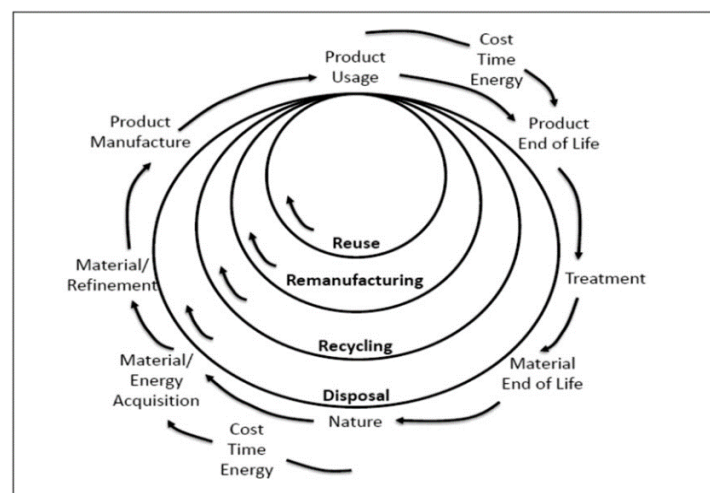


Figure 2: Circular economy [6]

### III. METHODOLOGY

This study follows a structured mixed-method research design to analyze how circular economy (CE) principles and green finance tools converge to shape sustainable business models. The methodology incorporates data synthesis from corporate reports, policy documents, and academic literature, supported by illustrative case analysis. Key stages and instruments are outlined below.

#### Research Design

A qualitative-quantitative blended approach was adopted. The conceptual framework was developed through literature triangulation and mapped against real-world financial disclosures, followed by comparative case synthesis. The goal was to identify financial mechanisms that reinforce circularity goals in diverse industry contexts.

#### Study Scope

The study focused on industries with high circular innovation activity and visible green finance use. These sectors were selected due to their relevance to environmental targets and availability of reporting data.

**Table 1: Focus Areas and Sectoral Scope**

Sector	Circular Practice Focus	Green Finance Mechanism
Fashion/Textiles	Circular fabrics, reuse platforms	Sustainability-linked loans
Construction	Modular design, reuse of materials	Green bonds, blended finance
Electronics	E-waste recovery, product-as-a-service	ESG investment, leasing schemes

#### Data Sources and Collection

The data pool included over 40 publicly available documents published between 2021 and 2024. Sources included:

- Green bond reports and frameworks (e.g., from EIB, IFC, IKEA)
- ESG and integrated reports of companies (e.g., H&M, Lendlease)
- Policy documents from EU, UNEP, and national green finance task forces
- Peer-reviewed journal articles from Scopus-indexed databases

Documents were selected based on relevance to both CE implementation and financial mechanism disclosure.

#### Theoretical Framework Construction

The conceptual framework (visualized in Section IV) maps the interactions among:

- Circular economy strategies (design, lifecycle, recovery)
- Green finance tools (credit, bonds, ESG scoring)

- Sustainable business model outcomes (profitability, resilience, SDG alignment)

The framework applies a triple-layer value model connecting input (capital), process (circular operations), and output (sustainability impact).

### Indicator Matrix

A matrix of key performance indicators (KPIs) was created to analyze how CE activities align with financial outcomes. These indicators were coded from secondary data and normalized across cases.

**Table 2: Core Indicators Used in Analysis**

Indicator Name	Unit	CE Dimension	Financial Linkage
Material Recovery Rate	% of waste reused	Resource efficiency	Linked to loan covenants
Green Investment Volume	USD / EUR	Financial input	Green bond allocations
Resource Productivity	\$/kg of raw material	Operational output	ESG fund valuation metric
Circular ROI (C-ROI)	%	Value generation	Performance-based returns

### Case Illustration Method

Three cross-sector case profiles were constructed to validate the conceptual model. Each case included a company with circular strategy and its financing structure.

**Table 3: Case Illustration Summary**

Case	Company	CE Strategy	Financial Instrument
1	IKEA	Modular furniture with take-back	EUR 1 billion green bond
2	Lendlease	Low-carbon modular housing	Sustainability-linked credit facility
3	H&M Group	Textile recycling, PSS clothing line	Sustainability-linked syndicated loan

### Validation and Cross-Verification

Validation involved triangulation of ESG reports, financial audit summaries, and public impact assessments (e.g., from EU CE Monitoring Platform, MSCI ESG Ratings). Reported KPIs were cross-checked with assurance statements where available.

## Ethical and Multidisciplinary Alignment

All data used were publicly available and verified through source cross-referencing. Ethical compliance involved citation transparency and acknowledgment of institutional sources. The methodology intentionally bridges disciplines: sustainability science, financial risk modeling, and business strategy.

## Limitations

- Circular performance metrics remain inconsistent across sectors.
- Many firms self-report without external verification.
- Financial terms (e.g., interest spreads, risk models) are often proprietary.
- Regional skew: EU firms dominate green finance-linked CE disclosure.

Despite these constraints, the methodology offers a replicable, scalable model for evaluating CE-finance integration.

## IV. RESULTS AND CASE ANALYSIS

This section presents the empirical analysis based on three illustrative cases that embody the integration of circular economy strategies with green finance mechanisms. The cases were selected for their leadership in both CE implementation and sustainability-linked financial innovation.

### Case 1: IKEA Green Bond for Circular Furniture

IKEA's EUR 1 billion green bond, issued in 2021, finances a portfolio of circular initiatives including modular furniture design, in-store recycling stations, and reverse logistics systems for used goods. According to its green bond impact report (2023), 42% of proceeds were allocated to circular product development and 36% to supply chain retrofitting for reuse and refurbishment.

### Key Results:

- **Material recovery rate:** increased from 18% (2020) to 32% (2023)
- **Circular ROI:** rose by 11% over 2 years
- **Energy savings:** ~62 GWh annually from reuse instead of remanufacture

### Equation 1: Circular Return on Investment (C-ROI)

$$\text{C-ROI} = \frac{\text{Net Value Gained from Circularity}}{\text{Investment in Circular Infrastructure}} \times 100$$

For IKEA:

$$\text{C-ROI} = \frac{€112M}{€1B} \times 100 = 11.2\%$$

IKEA's green bond was oversubscribed 2.5×, indicating strong investor demand for circular-aligned instruments.

## Case 2: Lendlease – Sustainability-Linked Construction Credit

A global integrated real-estate developer, Lendlease, implemented a circular construction model funded by a 500 million-US-dollar sustainability-linked loan (SLL). The SLL provisions linked the interest rate to the performance of the firm on circular measures, such as construction-waste diversion, modular construction techniques, and reuse of materials. The success of the model can be demonstrated with the example of such projects like Barangaroo South in Sydney: the project aimed at using modular steel and concrete panels that can be dismantled and reused on other projects, resulted in a 96 percent rate of waste diversion. This plan enhanced traceability of materials and increasingly decreased environmental impact onsite. In addition to design innovation, Lendlease recorded a significant improvement in resource productivity, which increased by a factor of 5 to USD 0.5 per kilogram of raw material in the 2020–2022 period. SLL pilot projects also proved that construction-waste production was reduced to 44 % in comparison with the traditional projects. Of the structural elements constructed, around 85 % were reused or refurbished to be used in future projects, and this satisfies the performance goals stated in the loan covenant hence the reduction of 0.2 percentage points in interest rates. This case, therefore, demonstrates that the performance of circular economy may impact the mitigation of capital costs, which can provide a scalable model to the built environment sector by deploying performance-based financial instruments.

## Case 3: H&M Group – Circular Textiles and Sustainability-Linked Loan

H&M Group as one of the major players in the international fashion industry implemented a major strategic move towards circularity by way of a EUR 700-million sustainability-linked syndicated loan that was issued in 2022. The instrument linked interest-rate concessions to agreed circular economy performance measures, including high levels of recycled fibre utilisation, increasing use of product-as-a-service (PaaS) business models, and a decrease in the carbon footprint of each garment. Within two years of the loan issuance, H&M had increased the volume of recycled fibres used in its products by 5 % in 2021 to 23 % at the end of 2023, and the proportion of its product range that was covered by PaaS offerings, such as clothing rental platforms and resale platforms, had grown to 14 % of total lines, indicating a strategic shift to service-based model. The loan covenants also provided a reduction in greenhouse-gas (GHG) emissions per unit of product.

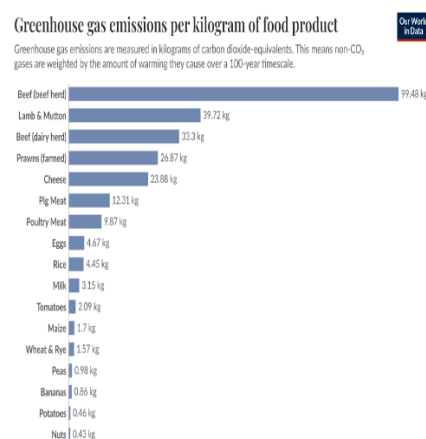


Figure 2: GHS data [9]



H&M has been able to achieve a 19 % decrease in GHG emissions per produced item by adopting the advanced sustainable-material sourcing strategies and closed-loop manufacturing processes. At the same time, the firm launched blockchain-based digital product passports (DPPs) on a few apparel lines to increase supply-chain traceability and the ability to report circularity in real-time. These results brought about a similar reduction in the interest margin of the loan, and hence the connection of financial savings to the environmental results. This experience of H&M helps us to understand that fashion businesses can operationalise circular principles not only by innovating products but also by aligning strategic objectives with innovative financial instruments, thus providing a model that can be replicated in other consumer-intensive activities with a high impact.

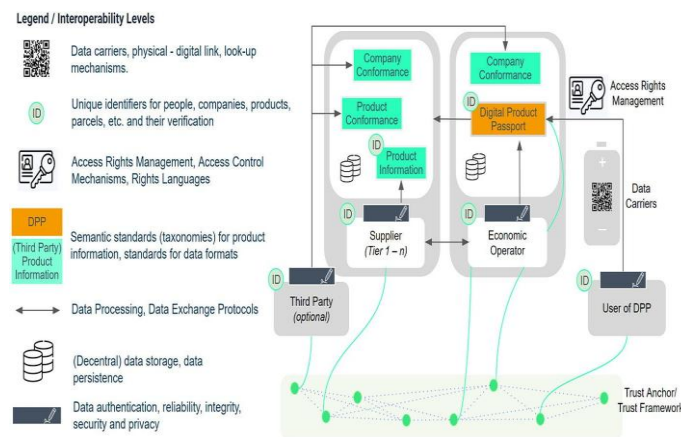


Figure 3: Implementing DPP [18]

## V. DISCUSSION

This paper proposes an interdisciplinary model of integrating circularity into conventional finance. One of the major conclusions is the establishment of material incentives concerning circular adoption using performance-linked finance. In the Lendlease as well as the H&M cases, the interest rates were directly linked to circular KPIs such as waste reduction, recyclability, and life cycle extension. Such monetary incentives will prompt companies to internalize the environmental externalities, essentially matching the costs of capital with circular performance. This is a significant change in the traditional ESG finance that is sometimes characterized by focusing on broad sustainability indicators but without any circular targets. The second important result is that the concept of Circular ROI (C-ROI) has been developed as an applicable assessment tool. Companies such as IKEA and H&M calculated the economic payback of circular infrastructure and product design by using the amount of value created per unit of circular investment. Whereas traditional ROI tends to ignore long-term environmental returns, C-ROI makes it possible to achieve a more comprehensive evaluation that incorporates lifecycle cost savings, resource productivity and customer loyalty created by sustainable branding. These metrics may be quite useful in the institutional investment decision process, particularly in portfolios tracking green bond indices or ESG rating benchmarks. One of the ways in which digitalization contributes to environmental integrity and financial transparency is H&M use of DPPs to monitor material flows throughout the sourcing to resale

process. There are however challenges that are outlined in the discussion. The absence of cross-sectoral circular KPIs is the most prominent. Even though all three companies provide reports on their progress, the metrics applied are not mutually defined, scoped, and verified. This disparity makes comparative analysis difficult and it inhibits the cross-scale of circular-linked finance to wider markets. Besides, practices regarding disclosure are very different, some companies provide extensive impact reports, and others base themselves on brief ESG summaries. All these gaps explain why a global reporting standard that incorporates circularity metrics into financial disclosure frameworks is urgently needed. The local preference to the EU-based models can also be seen. The maturity of the regulatory frameworks like the EU Taxonomy and SFDR is an evident factor that enables the embedding of circular metrics to the financial instruments. Conversely, firms in the emerging economies are constrained by such factors as lack of access to green capital, high costs of capital, and poor regulatory environment. To eliminate such disparities, policy harmonization will not be sufficient but capacity building and concessional financing support will be needed.

## VI. CONCLUSION

This study investigated the convergence between circular economy (CE) strategies and green finance mechanisms as a pathway toward developing sustainable and resilient business models. Through a mixed-method framework supported by empirical case analysis, it was found that sustainability-linked financial instruments such as green bonds and ESG-aligned loans—can effectively incentivize companies to adopt circular practices that enhance both environmental performance and economic returns. The cases of IKEA, Lendlease, and H&M demonstrated that embedding CE targets into financial covenants leads to measurable improvements in resource efficiency, material recovery, and circular return on investment (C-ROI). Furthermore, the use of digital tools such as product passports and lifecycle traceability systems supports verification and transparency, thereby improving access to finance and investor confidence. However, the analysis also revealed persistent challenges, including inconsistent circular KPIs, limited standardization across sectors, and an uneven global distribution of green capital—especially in emerging markets. Addressing these issues requires coordinated efforts across public policy, financial institutions, and corporate governance.

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